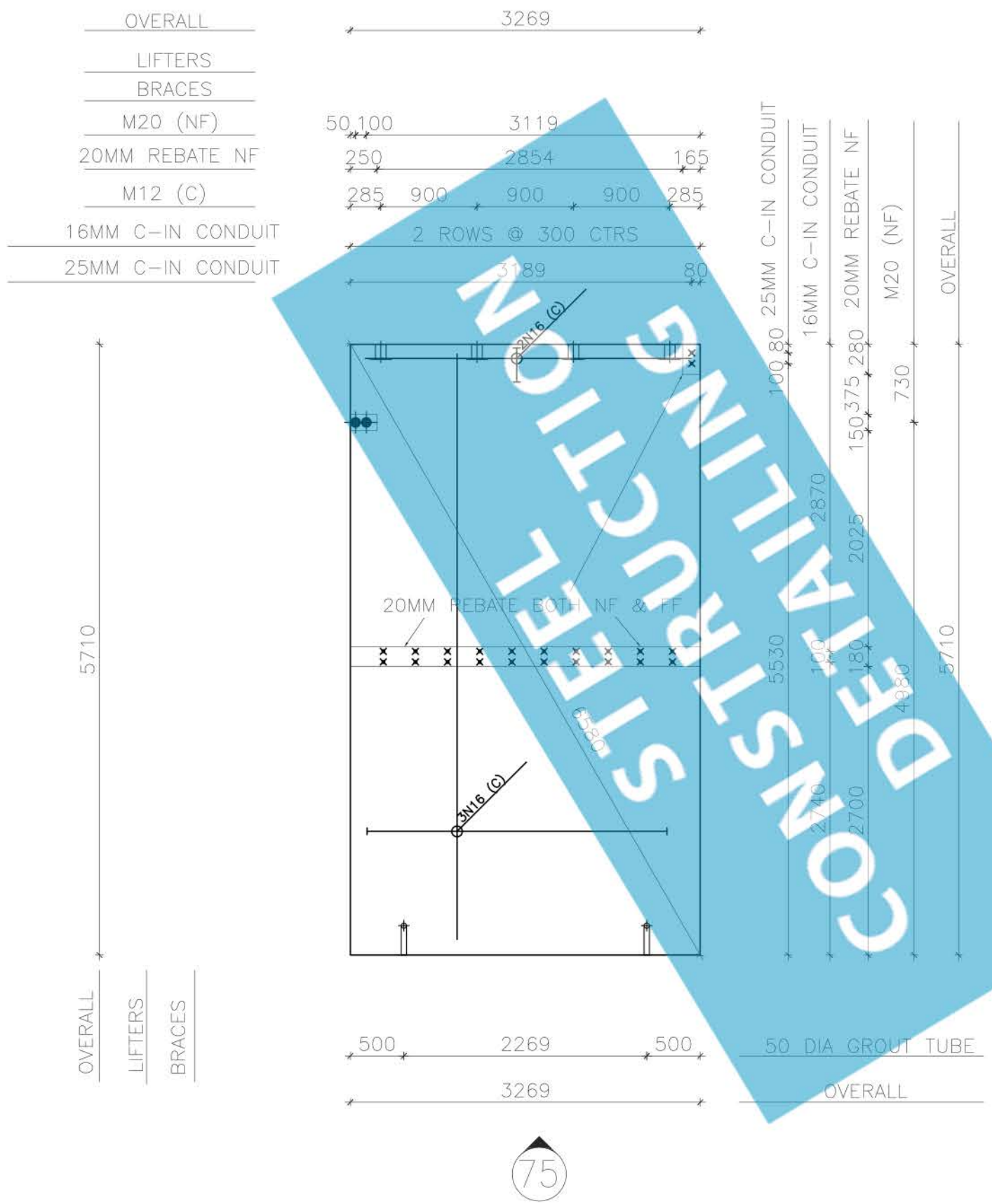

STEEL FABRICATION
CONSTRUCTION
DETAILING

	B	Brace points
	F	Face lifters
	E	Edge lifters
		Strong backs during lifting
	FERRULES (NF)	M12 (NF)
		N16 (NF)
2		M20 (NF)
		M24 (NF)
	FERRULES (FF)	M12 (FF)
		M16 (FF)
		M20 (FF)
		M24 (FF)
4	FERRULES (CTR)	M12 (C)
		M16 (C)
		M20 (C)
		M24 (C)
	○	25MM CONDUIT 150MM LONG
		CAST-IN PLS ALL TO STEEL SHOP DETAIL
	C	1SL82 FABRIC CENTRAL U.N.O. TYPICAL & NOT SHOWN IN PLAN
	C	1N16 TRIMMER TYPICAL U.N.O.
X		EXTRA REINFORCEMENT SET OUT AS SHOWN IN PLAN

ITEMS TYP.PLACED CENTRALLY FOR (C)
SET OUT AT 40MM MIN.CONC.COVER U.N.O
DO ALL LAPS & EXTENSIONS AT 600MM
TYP,TRIMMERS AT ALL PERIMETERS&OPENINGS

1	No.	NUMBER
150	mm	THICK
18.7	m2	AREA
2.8	m3	MASS
6.7	Tonne	WEIGHT

PANEL VIEW INTERNAL U.N.O
PANELS 150MM THICK U.N.O.
DO 20MM CHAMFERS TO EDGES U.N.O.
SET OUT FOR 20MM VERTICAL JOINTS
& FOR 20MM HORIZONTAL JOINTS

MARK 75